



|                         |           |                                                                          |
|-------------------------|-----------|--------------------------------------------------------------------------|
| Item Number             |           | STP330200180B                                                            |
| Standard                |           | STP33                                                                    |
| Material                |           | steel, hardened                                                          |
| Surface                 |           | Zinc-Nickel-plated min. 5µm, passivated black/ Cr-VI-free, baked, sealed |
| Thread Outside-Ø        | <b>d1</b> | 2.00 <sup>+0.08</sup> mm                                                 |
| Thread Core-Ø           | <b>d2</b> | 1.36 mm                                                                  |
| Thread Pitch            | <b>p</b>  | 0.78 mm                                                                  |
| Length                  | <b>L</b>  | 18.00 ±0.55 mm                                                           |
| Head-Ø                  | <b>D</b>  | 4.00 <sub>-0.25</sub> mm                                                 |
| Cylindrical Head Height | <b>C</b>  | 0.35 mm                                                                  |
| Thread Run-Out          | <b>X</b>  | 1.00 mm                                                                  |
| Radius                  | <b>R</b>  | 0.80 mm                                                                  |
| Size Cross Recess       |           | H1                                                                       |
| Penetration Depth       | <b>t</b>  | 0.95 - 1.25 mm                                                           |
| Thread                  |           | STS-plus                                                                 |
| Weight                  |           | 0.318 kg / 1000 pieces                                                   |
| Customs Tariff No       |           | 73 181 499                                                               |